

Date: Monday, 17/11/2008 1:54:00 PM  
User: Julie Dawson

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
Job Number : 43492  
Estimate Number : 10553  
P.O. Number :  
This Issue : 17/11/2008 S.O. No. :  
Prsht Rev : NC  
First Issue : / / Type : CROSSTUBES  
Previous Run : 43472  
Written By :  
Checked & Approved By : Julie Dawson 11.17  
Comment : Est Rev:F 05.09.01 Add holes for compatibility with Bell Skidtubes KJ/JLM  
Est Rev:G 08-06-03 update as per DSI9415 (ECN1198) DD verified by:

Drawing Name : 206L FWD X-TUBE  
Part Number : D206667103BL  
Drawing Number : D206-667-143 REV B  
Project Number : N/A  
Drawing Revision :  
Material :  
Due Date : 02/02/2009 Qty: 1 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels as per PPP D206-667-103 CHG003

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

3.0 D206667103TRN Crosstube Turning Detail



Comment: Qty: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

CROSSTUBE TURNING DETAIL

batch B-93105

AWM 8-11-25

4.0 BENDING BENDING MACHINE - SKIDTUBES



Comment: BENDING MACHINE

Bend tube as per Dwg D206-667-143 using CNC bender program 206B-fw and Folio FT

5.0 CROSSTUBES CROSSTUBES RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-Drill holes & ream using drill Jig DT8541 & DT8542 as per Dwg D206-667-143. Drill all (3) top holes.

3-Flip tube and switch drilling Jigs from right to left, left to right. Locate Jigs off existing holes using "T" pins.

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
06-11-26	4.0	QC15 required after bending . Parm. Change				06-11-26	06-11-26	
08-11-26	4.1	QC15		08-11-26	①	08-11-26	08-11-26	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 17/11/2008 1:54:00 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206L FWD X-TUBE

Job Number: 43492

Part Number: D206667103BL

Job Number:



Seq. #:

Machine Or Operation:

Description :

4-Drill pilot holes using drill Jig DT8541 & DT8542 as per Dwg D206-667-143. Drill only the top (2) holes.

5-Drill pilot holes as per Dwg D206-667-143. Drill only the top (2) holes.

6-Drill Fwd rivet holes using drill Jig DT8787FWD as per Dwg D206-667-143.

Note: Fwd side has 3x top holes.

7-Drill Aft rivet holes using drill Jig DT8787AFT as per Dwg D206-667-141.

8-C'sink holes as per Dwg D206-667-143. Allow rivet to sit below surface to compensate for paint.

9-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D206-667-143

10-Scribe part # and batch # using vibrating stylus as per Dwg D206-667-143

Inside of Cuff (Do not engrave on outside of tube)

AT / MB  
08-12-01

AT / MB  
08-12-02  
AT / MB  
08-12-01

6.0 HAND FINISHING

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

AT / MB  
08-12-02

7.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

5 08/12/02 (10)

8.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 08/12/02 (10)

9.0 OUTSIDE SERV.11

OUTSIDE SERVICE -CROSSTUBES



Comment: Sub-Contracting OUTSIDE SERVICE -CROSSTUBES

P/O: 7782  
C208112103 (1)

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Inspect for transit damage

Ensure copy of NDT results attached to work order.

P 8/12/05 (1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Drawing Name: 206L FWD X-TUBE

Job Number: 43492

Part Number: D206667103BL

Job Number:



Seq. #:

Machine Or Operation:

Description:

11.0

QC6

DIMENSIONAL CHECK



Comment: Inspect for damage & ensure results are as per Dwg D206-667-103

508/12/08 ⑦

12.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

1-Prime inside and outside crosstube as per QSI 005 4.2 - GREY

B# 110161

ml 08 12 17

2-

-PAINT DELFLEET BLUE B# 110077

-CLEAR DELFLEET B# 110161

ml 09/01/05 ①

13.0

QC14

INSPECT SPRAY PAINT



Comment: Inspect Spray Paint

Wrap in plastic bag to protect from scratches

25 08 -01-06

14.0

D3595075395

RUBBER CUSHION .75" x 3.95



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

RUBBER CUSHION .75" x 3.95

-570 cut  
B 37971

25 09 -01-06

15.0

D2873043

Nut Plate Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part number Description Batch

2 D2873-043 Nut Plate 43176

ml 08 12 17

16.0

D2873045

Nut Plate Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part number Description Batch

2 D2873-045 Nut Plate 42784

ml 08 12 17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Job Number: 43492

Part Number: D206667103BL

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

17.0	D28911	2.25 Support
------	--------	--------------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part number Description Batch

2 D2891-1 Support 43383

RT 09-01-06

18.0	MS20601AD4W8	RIVET
------	--------------	-------



Comment: Qty.: 14.0000 Each(s)/Unit Total: 14.0000 Each(s)

Pick:

Qty Part number Description Batch

14 MS20601AD4W8 Rivet 109297

m 08 12 17

19.0	MS2192020	Clamp (per MIL-DTL-8783C)
------	-----------	---------------------------



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part number Description Batch

4 MS21920-20 Clamp 109715

RT 09-01-06

20.0	CROSSTUBES	CROSSTUBES RESOURCE 1
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Comment: LANDING GEAR RESOURCE 1

Maganband B 109900

1-Install abrasion strips as per QSI 035 using DT8579. Note: (2) Aft holes should be facing up.

2-Install supports and clamps as per Dwg D4206-667-143. Torque clamps to 80-100 in lb

RT 09-01-07

3-Install nut plates as per Dwg D206-667-143. Touch-up rivet heads with Imron paint.

21.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

S 09/01/07 @

22.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Job Number: 43492

Part Number: D206667103BL

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

23.0	AN532A	Bolt
------	--------	------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

Batch: M110363

24.0	MS21042L5	Nut
------	-----------	-----



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

Batch: 109297

25.0	AN57A	Bolt
------	-------	------



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:Packing Kit

Qty Part number Description Batch

10 AN5-7A Bolt M109752

26.0	AN530A	BOLT
------	--------	------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:Packing Kit

Qty Part number Description Batch

4 AN5-30A Bolt M109061

27.0	AN960JD516	Washer
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Comment: Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s)

Pick:Packing Kit

Qty Part number Description Batch

18 AN960JD516 Washer M109752

28.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

29.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-667-103

Location:

PPP Rev: C

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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## Process Sheet

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Drawing Name: 206L FWD X-TUBE

Job Number: 43492

Part Number: D206667103BL

Job Number:



Seq. #:

Machine Or Operation:

Description :

30.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

①  
D 28/01/09

31.0

EMP COST ADJ

Employee Labour Cost Adjustment



Comment: Sub-Contracting Employee Labour Cost Adjustment

Job Completion



MLF 09-01-08  
09-01-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

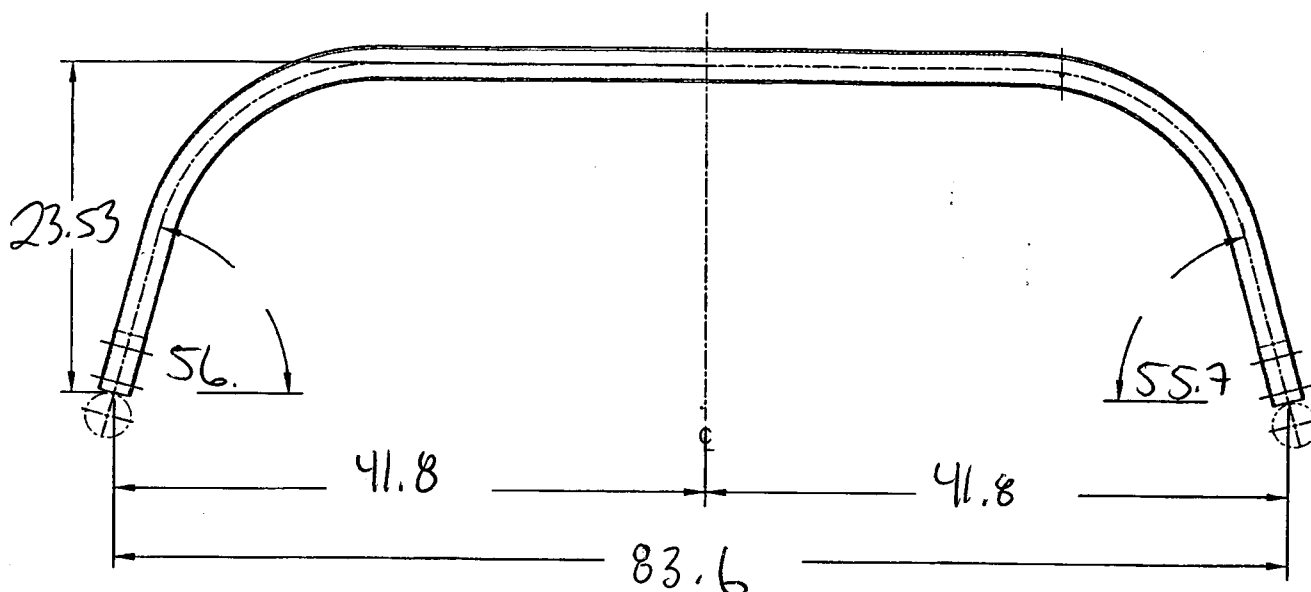
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

DART AEROSPACE LTD		Work Order:	L3792
Description: Crosstube High Fwd (206L)		Part Number:	D206-667-103
Inspection Dwg: D206-667-143 Rev: B		Page 1 of 1	

Required Dimension	Min	Max
Height	23.46	23.58
1/2 Span	41.86	41.98
Angle	54	56
Total Span	83.72	83.96



Comments

QC15 Inspection	25/11/07
Date	08.11.26

Rev	Date	Change	Revised by	Approved
A	07.02.06	New Issue	KJ/JM	[Signature]

Item	Qty -143	Part Nu
1	X	D206-66
2	1	D6002-1
3	2	D2873-0
4	2	D2873-0
5	2	D2891-1
6	4	D3595-0
7	4	MS21920
8	14	MS2060
9	A/R	MAGNO

#### GENERAL NOTES:

- 1) MATERIAL: MANUFACTURED  
FINISHED LENGTH
- 2) FINISH: CHEMICAL CONVERSION  
PRIME INSIDE AND  
PAINT OUTSIDE PER
- 3) TOLERANCES ARE PER DART
- 4) UNITS: INCHES UNLESS OTHERWISE
- 5) BREAK SHARP EDGES: 0.005
- 6) IDENTIFICATION: SCRIBE DATE  
INSIDE OF CUFF USING VIBRA
- 7) WEIGHT: 15.5 lbs
- 8) PART IS SYMMETRIC ABOUT
- 9) RUN CUTTER OFF PART WHERE  
TRANSITION SHOULD BE SMOOTH
- 10) BEND PROGRESSIVELY WITH  
TO BENDING IS 6% BASED ON
- 11) LIQUID PENETRANT INSPECT
- 12) INSTALL D2891-1 SUPPORT LG #6 (ZN A8-3) PER NCR 210; MOVED  
QSI 015. LET CURE FOR 12 H & UPDATED TOLERANCE TO SHEET 4.
- 13) INSTALL MS21920-20 CLAMPS  
THE D2891-1 SUPPORT ON TUBES  
ARE LOCATED ON CROSSTUBES
- 14) EXTREME CARE MUST BE TAKEN  
OUTSIDE SURFACE MUST BE FREE  
SCRATCHES, NICKS, OR DEN  
LONGITUDINALLY. CIRCUMFER
- 15) TORQUE CLAMPS 80 TO 100  
SAFETY AND THAT NUT HAS

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 43492

**RELEASED**  
08/11/15

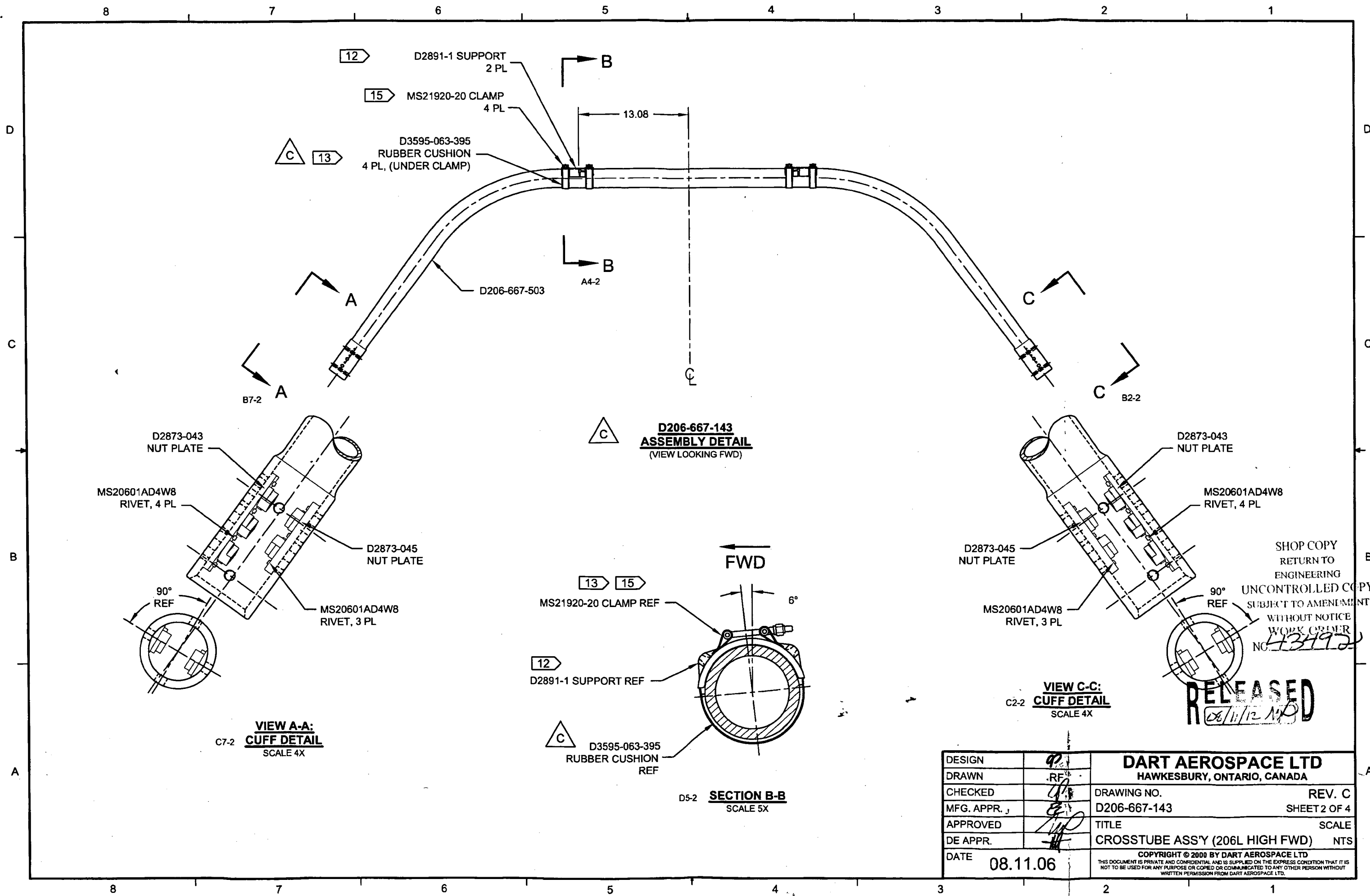
NOTES/PART LIST (ZN D7-1); REVIEWS AND REFORMATTED DRAWING STANDARDS.	RF	08.11.06
AS D2856-400-694 (ZN D6-2 & A5-2); ADD TOLERANCE (ZN D3-3, C4-3, C5-3); LG #6 (ZN A8-3) PER NCR 210; MOVED & UPDATED TOLERANCE TO SHEET 4.		
NUT PLATES FOR COMPATABILITY TUBES	PH	05.07.26
	CP	00.11.17
DESCRIPTION	BY	DATE

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D206-667-143 REV. C  
SHEET 1 OF 4

TITLE CROSSTUBE ASS'Y (206L HIGH FWD) SCALE NTS

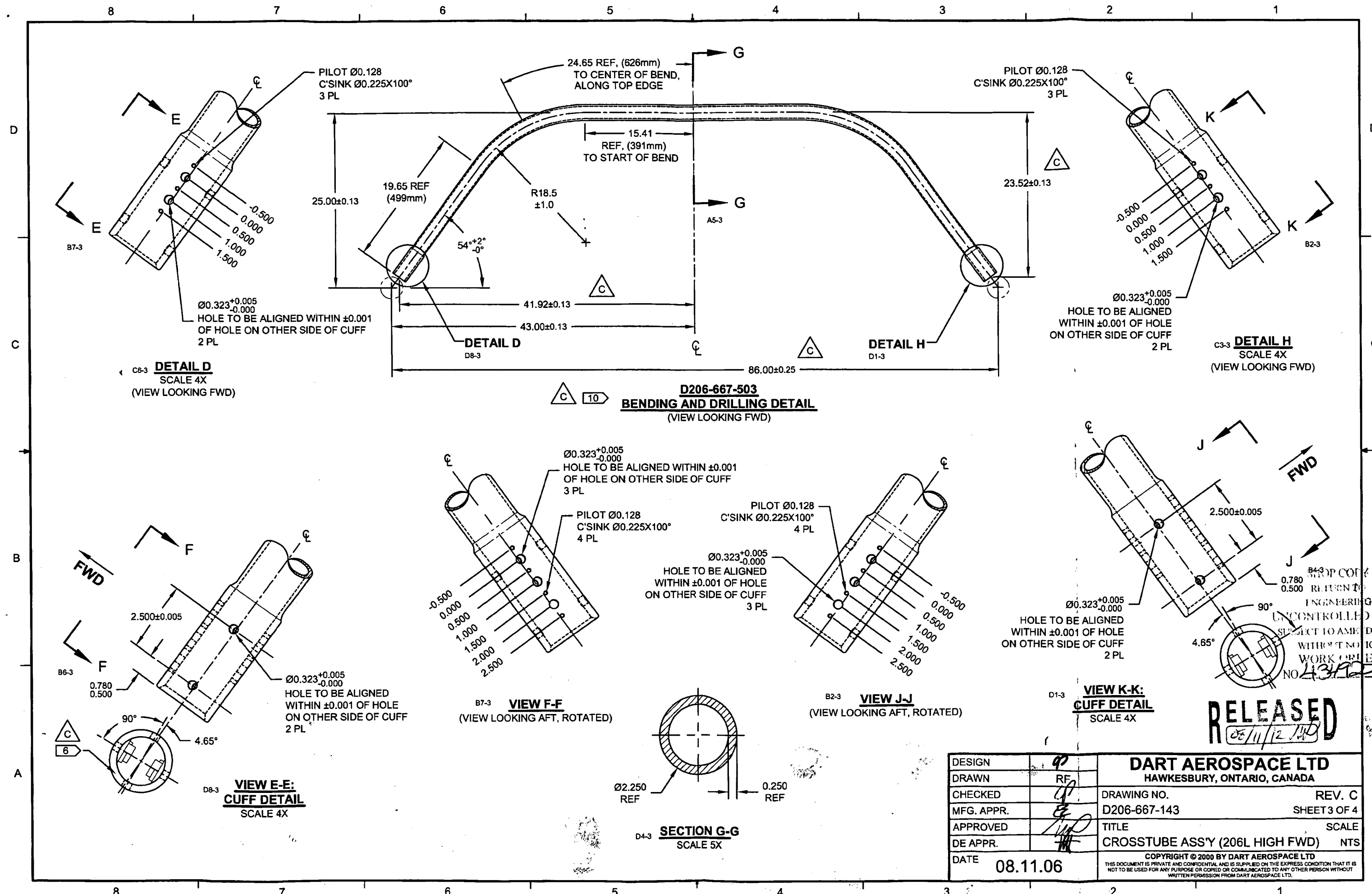
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DESIGN	97	DART AEROSPACE LTD	
DRAWN	RE	HAWKESBURY, ONTARIO, CANADA	
CHECKED	97	DRAWING NO.	REV. C
MFG. APPR.	97	D206-667-143	SHEET 2 OF 4
APPROVED	97	TITLE	SCALE
DE APPR.	97	CROSSTUBE ASS'Y (206L HIGH FWD)	NTS
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**D206-667-503**  
**BENDING AND DRILLING DETAIL**  
 (VIEW LOOKING FWD)

**DETAIL D**  
 SCALE 4X  
 (VIEW LOOKING FWD)

**DETAIL H**  
 SCALE 4X  
 (VIEW LOOKING FWD)

**VIEW E-E:**  
**CUFF DETAIL**  
 SCALE 4X

**VIEW F-F**  
 (VIEW LOOKING AFT, ROTATED)

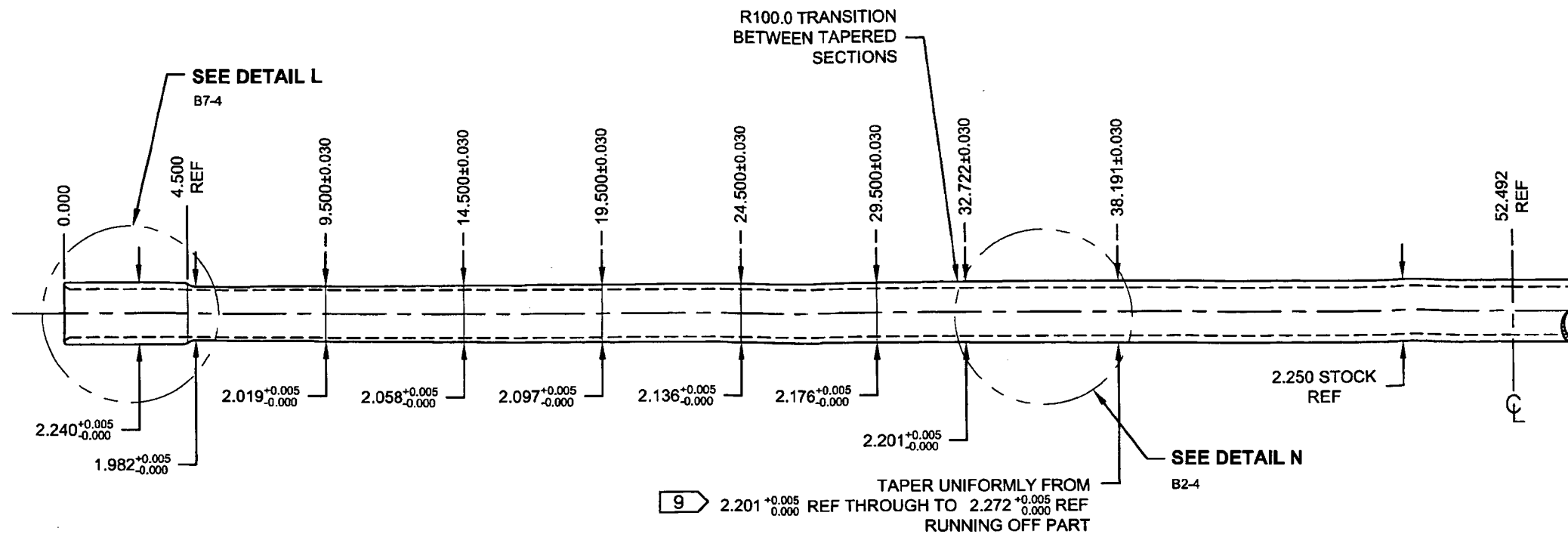
**VIEW J-J**  
 (VIEW LOOKING AFT, ROTATED)

**VIEW K-K:**  
**CUFF DETAIL**  
 SCALE 4X

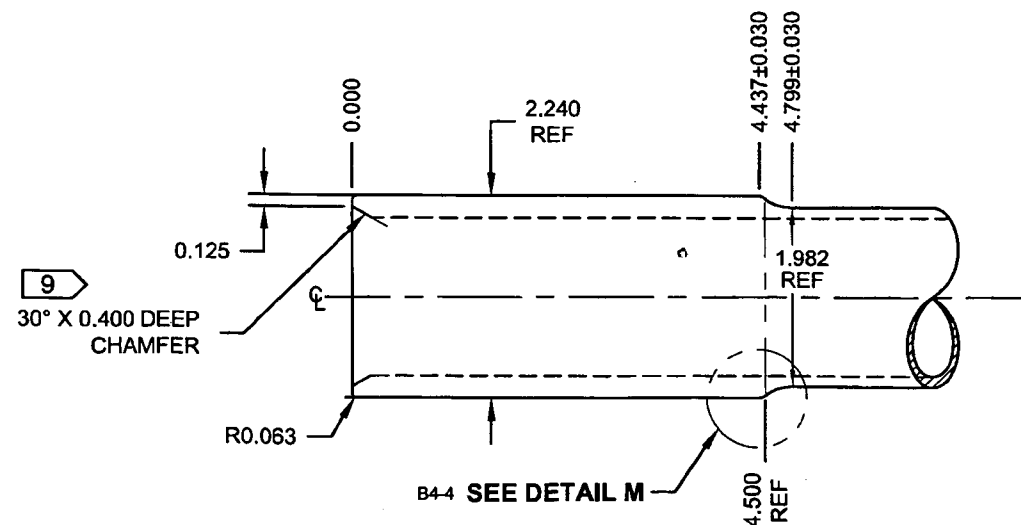
**SECTION G-G**  
 SCALE 5X

**RELEASED**  
 08/11/12 JLD

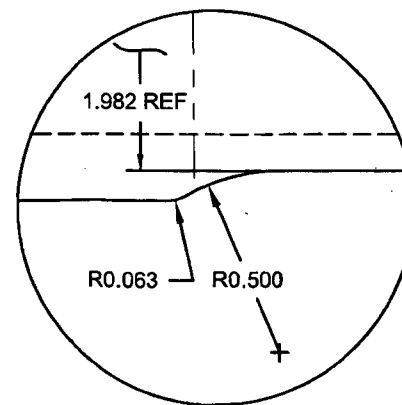
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DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. C
MFG. APPR.	JP	D206-667-143	SHEET 3 OF 4
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	CROSSTUBE ASS'Y (206L HIGH FWD)	NTS
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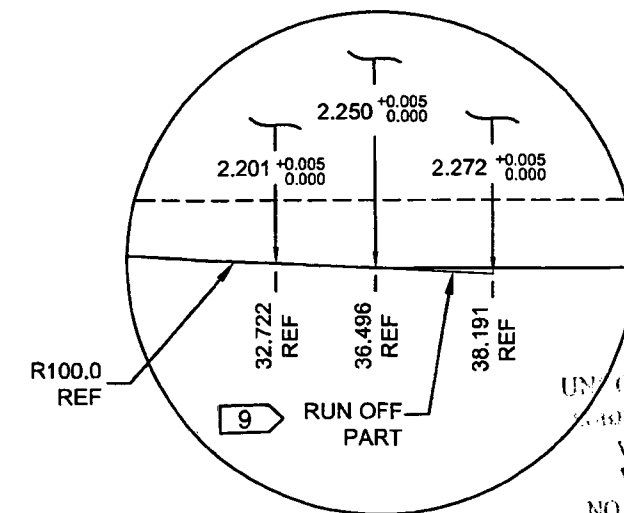
**TURNING DETAIL**



**DETAIL L:  
CROSSTUBE CUFF**  
D7-4  
NOT TO SCALE



**DETAIL M:  
CUFF TRANSITION**  
A6-4  
NOT TO SCALE



**DETAIL N:  
TAPER RUN-OFF**  
C4-4  
NOT TO SCALE

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
V. 11.11.12  
WORK ORDER  
NO. 43492

**RELEASED**  
08/11/12

DESIGN	92	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	92	DRAWING NO.	REV. C
MFG. APPR.	92	D206-667-143	SHEET 4 OF 4
APPROVED	92	TITLE	SCALE
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## LIQUID PENETRANT TEST REPORT

P- 09133

PAGE 1 OF 1

CLIENT Dart Aerospace DATE Dec 5<sup>th</sup> 2008 TIME AM ☐ PM ☐  
ATTENTION Linda Lacelle ACUREN JOB NO. 188-08-1636  
ADDRESS 1270 Aberdeen PO/VO NO. \_\_\_\_\_  
Hawkesbury, Ont. WORK LOCATION Hawkesbury  
ACCEPTANCE STD. ASTM 1417 REV./DATE \_\_\_\_\_  
PROJECT 206L FWD X-TUBE  
ITEM(S) EXAMINED Job #'s 43469, 43470, 43471, 43472, 43491, 43492

JOB DESCRIPTION \_\_\_\_\_ PROCEDURE NO. LT-001 REV./DATE \_\_\_\_\_ TECHNIQUE NO. LT-001 REV./DATE \_\_\_\_\_  
PART NO. D206667103 BL MATERIAL ALODINE ALUM. THICKNESS \_\_\_\_\_  
SCOPE WET FLOURESCENT LIQUID PENETRANT INSPECTION CARRIED OUT ON  
100% EXTERNAL SURFACE

TEST DETAILS  
METHOD ☒ FLUORESCENT ☐ VISIBLE ☒ WATER WASH ☐ SOLVENT REMOVABLE ☐ POST EMULSIFIED  
FAMILY BRAND Magnaflux BLACK LIGHT S/N 8171 ☐ OUTPUT > 1000  $\mu$ W/cm<sup>2</sup> ☐ AMBIENT < 2 fc  
PENETRANT MINIMUM DWELL TIME 30 MIN. LIGHTING EQUIP. ☒ FLASHLIGHT ☐ TROUBLELIGHT ☐ OUTPUT > 100 fc @ SURFACE  
PENETRANT REMOVER H<sub>2</sub>O MINIMUM DRY TIME >10 MIN. OTHER CAL FEB 09  
DEVELOPER SKD52 MINIMUM DWELL TIME 10 MIN. LIGHT METER S/N \_\_\_\_\_ CAL DUE DATE \_\_\_\_\_  
DEVELOPER TYPE ☒ NON AQUEOUS ☐ AQUEOUS ☐ DRY

TEST SURFACE  
SURFACE CONDITION ☐ AS GROUND ☐ AS WELDED ☐ MACHINED ☐ SHOT BLASTED ☒ CLEAN BARE METAL  
SURFACE TEMPERATURE ☐ < -4°C/ 20°F ☐ -4°C/ 20°F TO 10°C/50°F ☒ 10°C/50°F TO 52°C/125°F ☐ > 52°C/125°F

RESULTS- <input type="checkbox"/> METRIC <input type="checkbox"/> IMPERIAL		ACCEPT	REJECT
ITEM	COMMENTS		
Job # 43469:		✓	
43470:		✓	
43471:		✓	
43472:		✓	
43491:		✓	
43492:		✓	

Scope of Services  
The agreement of Acuren Group Inc. to perform services extends only to those services provided for in writing. Under no circumstances shall such services extend beyond the performance of the requested services. It is expressly understood that all descriptions, comments and expressions of opinion reflect the opinions or observations of Acuren Group Inc. based on information and assumptions supplied by the owner/operator and are not intended nor can they be construed as representations or warranties. Acuren Group Inc. is not assuming any responsibilities of the owner/operator and the owner/operator retains complete responsibility for the engineering, manufacture, repair and use decisions as a result of the data or other information provided by Acuren Group Inc. In no event shall Acuren Group Inc.'s liability in respect of the services referred to herein exceed the amount paid for such services.  
Standard of Care  
In performing the services provided, Acuren Group Inc. uses the degree, care and skill ordinarily exercised under similar circumstances by others performing such services in the same or similar locality. No other warranty, expressed or implied, is made or intended by Acuren Group Inc.

SIGNATURES  
CLIENT REPRESENTATIVE Melanie Fautoux DTR # \_\_\_\_\_  
TECHNICIAN (SIGNATURE) Frederick Chagnon REPORT REVIEWED BY: \_\_\_\_\_  
NAME (PRINT): Frederick Chagnon NAME INITIALS  
CGSB LEVEL II SNT LEVEL II CGSB LEVEL \_\_\_\_\_ SNT LEVEL \_\_\_\_\_  
CGSB REG. NO. 10560 CGSB REG. NO. \_\_\_\_\_

WHITE - CLIENT COPY

CANARY - OFFICE COPY

PINK - TECHNICIAN COPY

GOLD - OFFICE COPY

PT Sept 2005

Date: Wednesday, 19/11/2008 9:03:31 AM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: 206L FWD X-TUBE
<b>Job Number</b>	: 43492		
<b>Estimate Number</b>	: 10553		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D206667103BL
<b>This Issue</b>	: 19/11/2008	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D206-667-143 REVB
<b>First Issue</b>	: 17/11/2008	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 43472	<b>Drawing Revision</b>	:
		<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 02/02/2009
<b>Checked &amp; Approved By</b>	:	<b>Qty:</b>	1 Um: Each
<b>Comment</b>	: Est Rev:F 05.09.01 Add holes for compatibility with Bell Skidtubes KJ/JLM Est Rev:G 08-06-03 update as per DSI9415 (ECN1198) DD verified by:		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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JO 08.12.05 c2

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels as per PPP D206-667-103 CHG003

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

3.0	D206667103TRN	Crosstube Turning Detail
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

CROSSTUBE TURNING DETAIL

batch \_\_\_\_\_

Job Completion

